

**In the Claims:**

Claim 1 (Cancelled).

2. (Currently Amended) A method for manufacturing of a rotary cutting die, ~~wherein a cylinder 1 on which~~ comprising:

fixing an upper plywood sheet 3 or a lower plywood sheet 2 ~~is fixed and which is turned~~  
on a cylinder;

turning the cylinder around the Y axis; ~~and~~

cutting a groove in the upper plywood sheet or the lower plywood sheet using the cylinder  
and a router 4 which is ~~traveled~~ travels along the X axis perpendicular to the cylinder † and along  
the Z axis vertical to the cylinder † ~~are used to cut a groove in the upper plywood 3 or the lower~~  
plywood 2; and

bonding the upper plywood sheet 3 and the lower plywood sheet 2 ~~are bonded~~ to each  
other.

3. (Currently Amended) A method for manufacturing of a rotary cutting die, comprising  
the steps of:

placing nine veneers 3† each having a thickness of ~~approx.~~ approximately 1 mm ~~that and~~  
which are coated with adhesive on a cylinder †;

covering the nine veneers 3† with a silicone rubber sheet 6;

~~by means of a vacuum pump 16,~~ evacuating the air between the cylinder † and the  
silicone rubber sheet 6 using a vacuum pump to force the nine veneers 3† to be wrapped around  
the outside surface of the cylinder †; ~~and~~

solidifying the adhesive;

after the solidification ~~by the above step~~ of the adhesive, removing the silicone rubber  
sheet 6; ~~and~~

—using a router 4 to cut a ~~4-point-wide (1.4-mm-wide)~~ 1.4 mm wide groove in a lower  
plywood sheet 2 for allowing a steel rule 5 to be inserted thereinto;

placing an additional four veneers 3† which are coated with adhesive on said lower plywood sheet 2;

covering the four veneers 3† and the lower plywood sheet 2 with the silicone rubber sheet 6;

~~by means of a vacuum pump 16,~~ evacuating the air between the cylinder † and the silicone rubber sheet 6 using the vacuum pump to force the four veneers 3† to be wrapped around the outside surface of the lower plywood sheet 2; ~~and~~

solidifying the adhesive of the additional four veneers; ~~and~~

after the solidification ~~by the above step~~ of the adhesive of the additional four veneers, removing the silicone rubber sheet 6; and

using the router 4 to cut a ~~4-point-wide (1.4-mm-wide)~~ 1.4 mm wide groove in ~~the an~~ upper plywood sheet 3 for allowing the steel rule 5 to be inserted thereinto.

4. (Currently Amended) A method for manufacturing ~~of~~ a rotary cutting die, comprising ~~the steps of~~:

placing nine veneers 3† each having a thickness of ~~approx.~~ approximately 1 mm ~~that and~~ which are coated with adhesive on the top side thereof on a cylinder, † ~~(a the ninth veneer 3† not~~ being ~~not~~ coated with adhesive);

on the nine veneers 3†, placing four veneers 3† each having a thickness of ~~approx.~~ approximately 1 mm ~~that and which~~ are coated with adhesive on the top side thereof, ~~(a the~~ fourth veneer 3† not being ~~not~~ coated with adhesive);

covering the four veneers 3† and the nine veneers 3† with a silicone rubber sheet 6;  
~~by means of a vacuum pump 16,~~ evacuating the air between the cylinder † and the silicone rubber sheet 6 using a vacuum pump to force the veneers 3† to be wrapped around the outside surface of the cylinder †; ~~and~~

solidifying the adhesive;

after the solidification ~~by the above step~~ of the adhesive, removing said silicone rubber sheet 6;

removing an upper plywood sheet 3, ~~with in~~ which said four veneers ~~31~~ are laminated;  
and using a router ~~4~~ to cut a ~~4-point-wide (1.4-mm-wide)~~ 1.4 mm wide groove in a lower  
plywood sheet 2 of said nine veneers ~~31~~ for allowing a steel rule ~~5~~ to be inserted therein; and  
replacing said upper plywood sheet 3, ~~with in~~ which four veneers ~~31~~ are laminated, and  
which has been temporarily removed from the cylinder ~~1~~, on said lower plywood sheet 2; and  
using the router ~~4~~ to cut a ~~4-point-wide (1.4-mm-wide)~~ 1.4 mm wide groove in the upper  
plywood sheet 3 for allowing the steel rule ~~5~~ to be inserted therein.

Claims 5-13 (Cancelled).